## BIRCH, STEWART, KOLASCH & BIRCH, LLP

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## COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

	claimed and for which a p	extent is sought on th	re invention entitled:					
	CASTERS							
	the specification of which is attached hereto. If not attached hereto, the application is identified by the attorney docket number as set forth above and/or the following:							
ill in Appropriate Monnation –	The specification was filed on as United States Application Number;							
	and amended on (if applicable) and/or							
Attached:	the specification was filed on07/30/2004as PCT International Application Number _PCT/JP2004/010932 ;							
	and was amended on (if applicable)							
	I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.  I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.  I do not know and do not believe the same was ever known or used in the United States of America before my or our invention our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns, prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns,							
	except as follows.  I hereby claim foreign priority benefits under Title 35, United States Code, \$119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:							
	Prior Foreign Applicat		••	, ,	Priority Claimed			
losert Priority				15 (b) 19 4)	Yes No			
information (if appropriate)	(Number)	(Country)	(M	onth/Day/Year Filed)				
	(Number)	(Country)	(M	onth/Day/Year Filed)	Yes No			
	(Number)	(Country)	(M	onth/Day/Year Filed)	Yes No			
	(Number)	(Country)		lonth/Day/Year Filed)	Yes No			
	I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional applications(s) listed below.							
Insert Provisional			Œlias Do	an)				
Application(s): (if any)	(Application Number)		(Filing Da	te)				
	(Application Number)		, ,	(Filing Date)				
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months for Designs) Prior to the Filing Date of This Application:							
Insert Requested Information (if appropriate)	Country		Application Number	Date of Fung (	(Month/Day/Year)			
	I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s), including for continuation-in-part application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.							
Insert Prior U.S. Application(s): (if any)	(Application Number)		(Filing Date)	(Status - patented, pending, abandoned)				
	(Application Number)		(Filing Date)	(Status - patented, p	ocnding, abandoned)			

(Rcv. 05/2004)

I hereby appoint the practitioners at CUSTOMER NO. 02292 as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the United States Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary:

Send Correspondence to:

CUSTOMER NO. 02292; (BIRCH, STEWART, KOLASCH & BIRCH, LLP) Facsimile: (703) 205-8050 Telephone: (703) 205-8000 •

COMPLETE	I hereby declare that all statements made to on information and belief are believed to be truthat willful false statements and the like so may 1001 of Title 18 of the United States Code and application or any patent issued thereon.	E, and the last the first or imperior	onment. OF	both, under Section				
Full Name of Pers	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE	DATE*					
or Sele buyentor	Toshio YAMAUCHI		<b>l.</b> ::	march 28, 200				
Inscalar facult Date This				CTUZENSHUP				
Decement is Signed	Residence (City, State & Country)			Japan				
hard Residence	Filisawa-chi, Kanagawa, Japan							
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Pail Name of Second Inventor, if days	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE				
	Residence (City, State & Country)	CITIZENSHIP						
	MAILING ADDRESS (Complete Street Address including City, State & Country)							
Full Name of Third (mounter, if any:	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE				
DAG ROVO	Residence (City, State & Country)			CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)							
Full Name of South Inventor, if any see above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*				
	Rusidence (City, State & Country)			CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)							
Sull Name of Fifth Investor, if any and otherw	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE				
	Residence (City, State & Country)			CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)							
full Name of Sixth Investigation of any: one above	GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE		DATE*				
	Residence (City, State & Country)			CITIZENSHIP				
	MAILING ADDRESS (Complete Street Address including City, State & Country)							

\*DATE OF SIGNATURE